

## 306-R-686 MILLING

*(Adopted 06-20-19)*

The Standard Specifications are revised as follows:

SECTION 306, BEGIN LINE 228, DELETE AND INSERT AS FOLLOWS:

**306.09 Transition Milling**

Transition milling shall consist of cutting a wedge at the beginning and ending of projects, and paving exceptions. The existing pavement shall be cut to provide a nearly vertical face of 1 1/2 in. *or the minimum finished thickness of a course in accordance with 401.14, whichever is greater*, for the termini of each overlay lift of base, intermediate, and surface. The existing pavement shall be milled at a rate of 720:1 or as directed to achieve the specified cut where the pavement transition overlay lifts differ from cut depth. The transverse vertical cut face shall be transitioned by HMA, CMA or prefabricated materials at a rate of 24:1 or as approved.

Automatic control devices will not be required on surface milling equipment used for transitions cut off the traveled way. Cutting shall not damage any pavement that is to remain in place.

---